



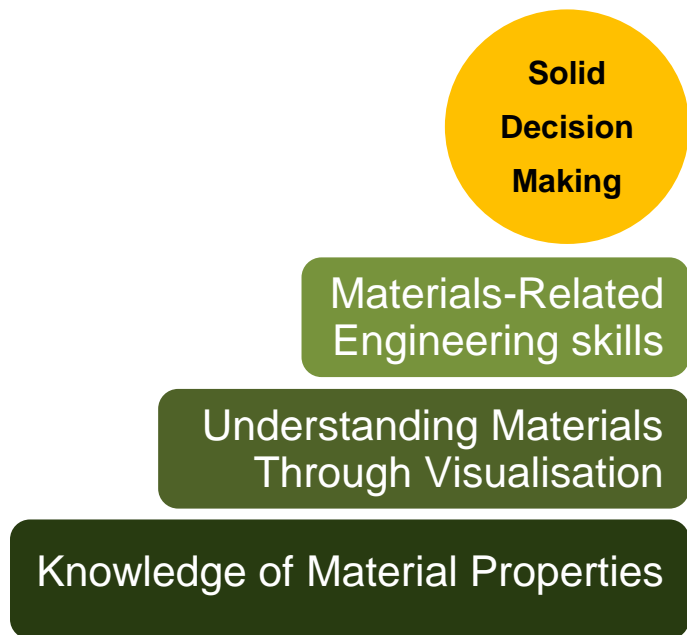
Lecture 1A



Structure and properties of metals and alloys

Monday 2nd November 2020

1A. Learning Outcomes



- Ability to describe the structures of pure metals and alloys.
- Knowledge of main crystalline lattices and distortions in metal alloys
- Understanding of how to use software to explore material properties

Study guide for lecture 1A

Minimum (mandatory) reading:

- Lecture slides 1A
- Teach yourself Crystallography, part 2-3 and exercises within

Supplementary recommended resources:

- The Elements subset within GRANTA EduPack MS&E database
- Ashby (Engineering Materials 2) Ch 1-2
- Callister (any edition): Chapters on Atomic structure, Crystallography and Crystalline solids
- Youtube links (if you have time):

The Secrets of the Super Elements BBC Documentary

<https://www.youtube.com/watch?v=4LiYdbNqkwg>

Recommended extra exercises:

Micro-projects 1A Structures and Properties

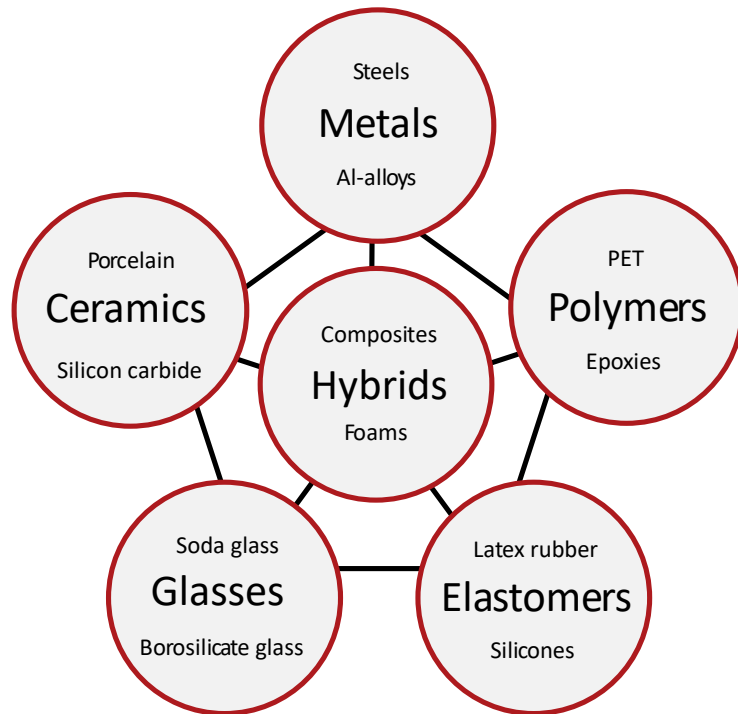
Outline

- History and properties of materials
- What makes metals special
- Material structure and properties
- Crystal defects and distortion
- Materials database and software

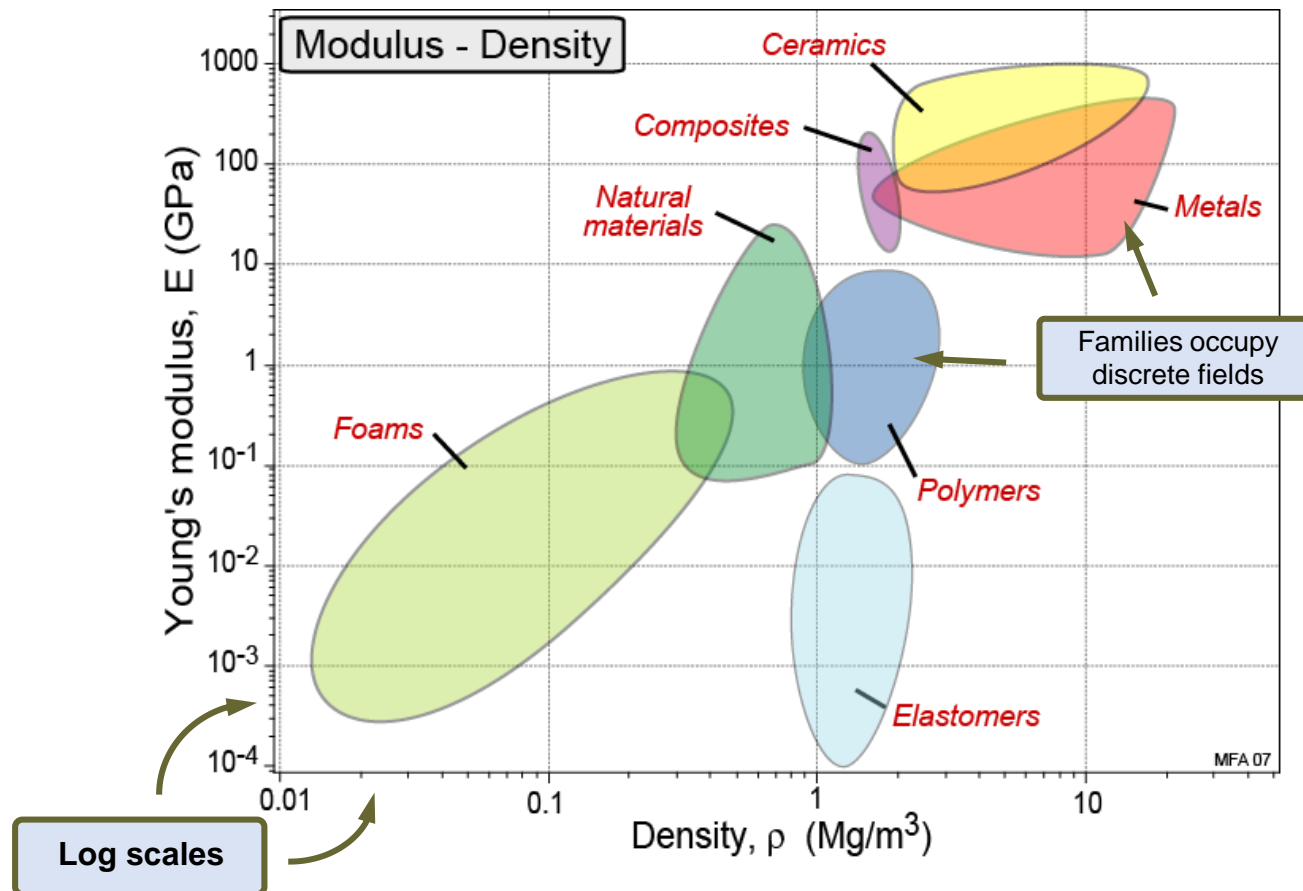
79 ×
Au
Gold

FCC metals
are normally
very ductile

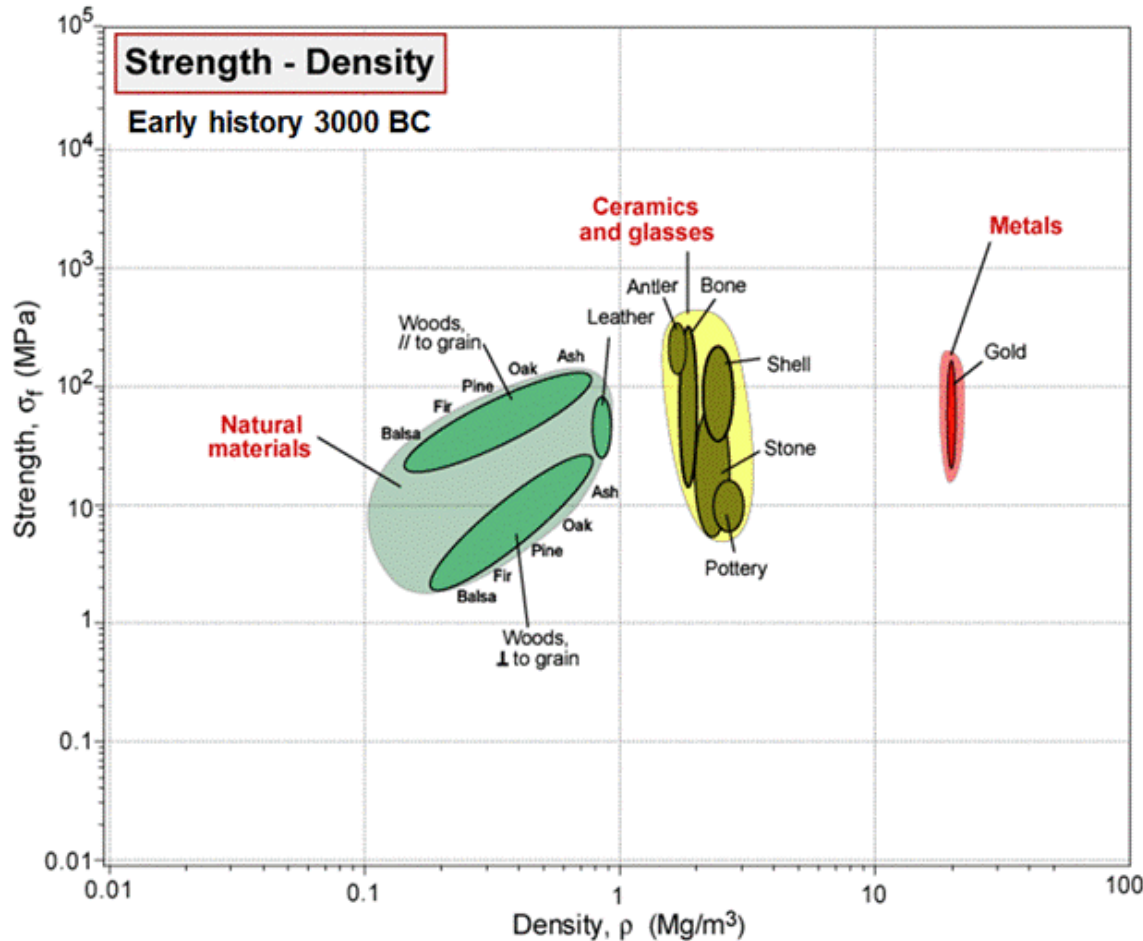
Metals are one of several “families” of Materials



Property Charts, or Bubble Charts (Ashby Charts)

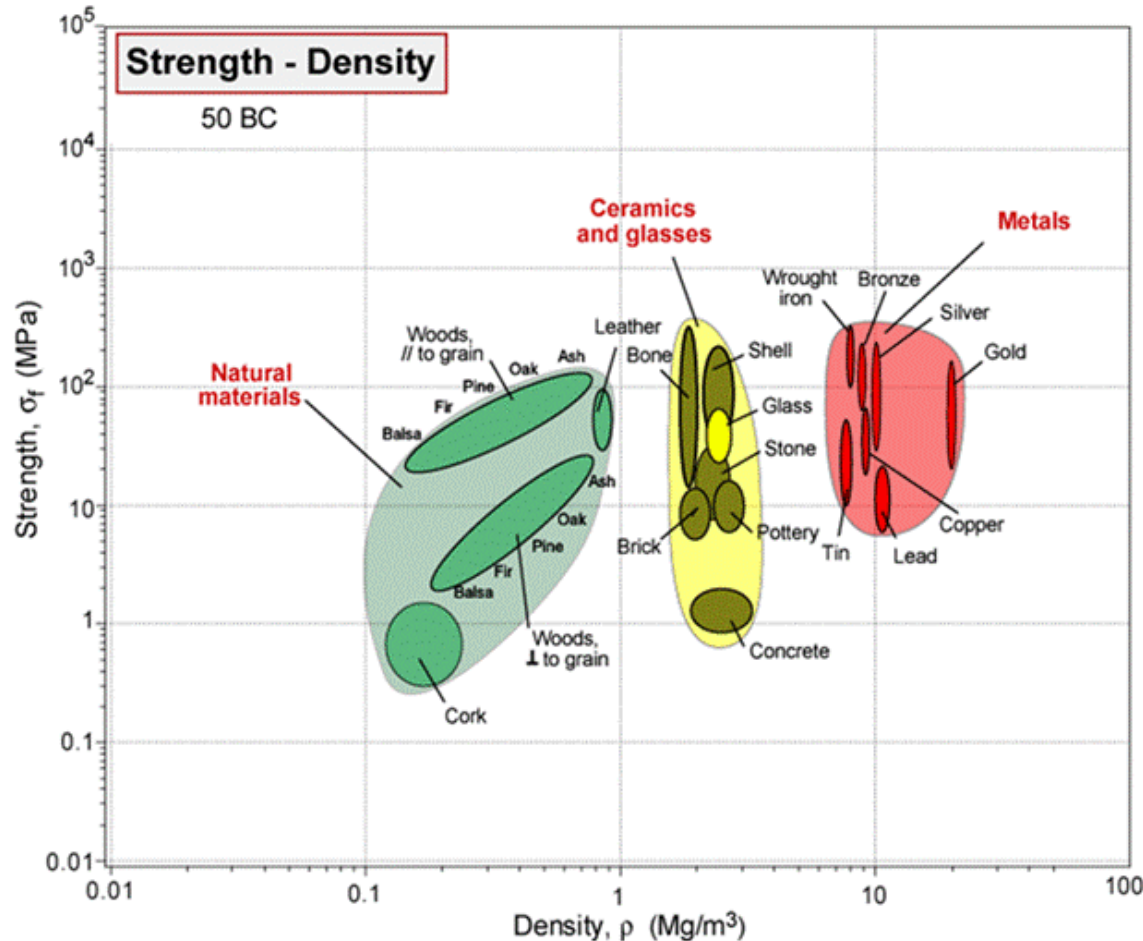


Evolution of Metals and alloys through history



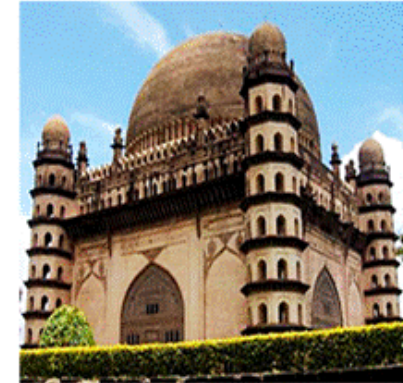
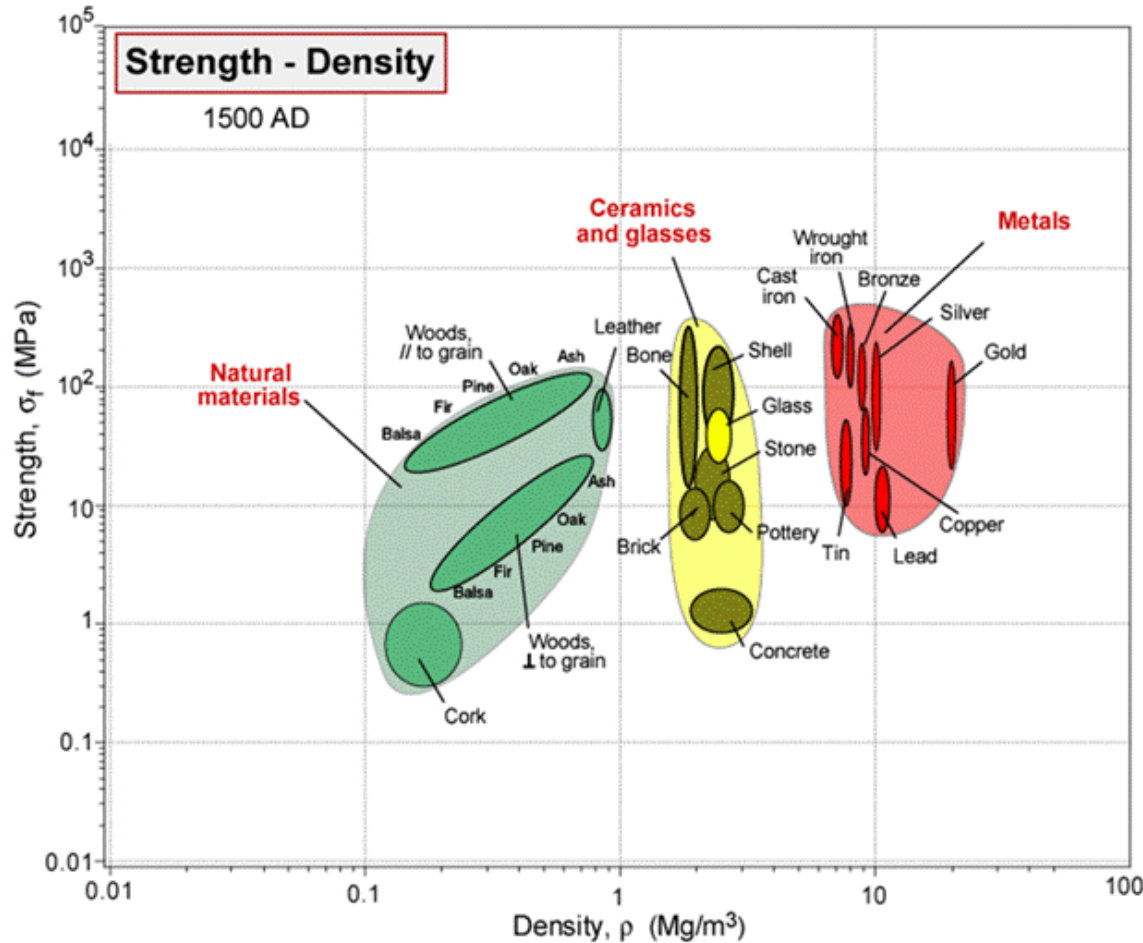
Old Kingdom, Egypt

Evolution of Metals and alloys through history



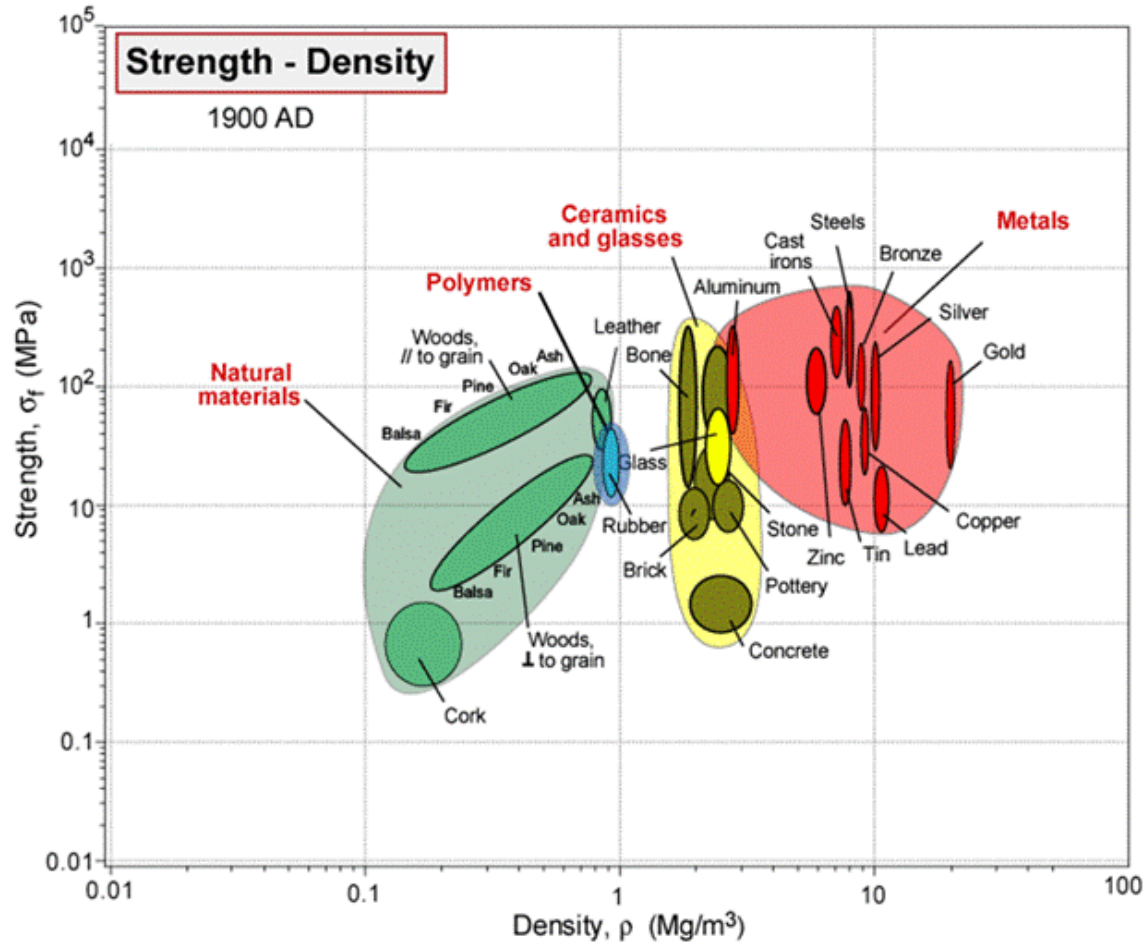
Empire of Rome

Evolution of Metals and alloys through history



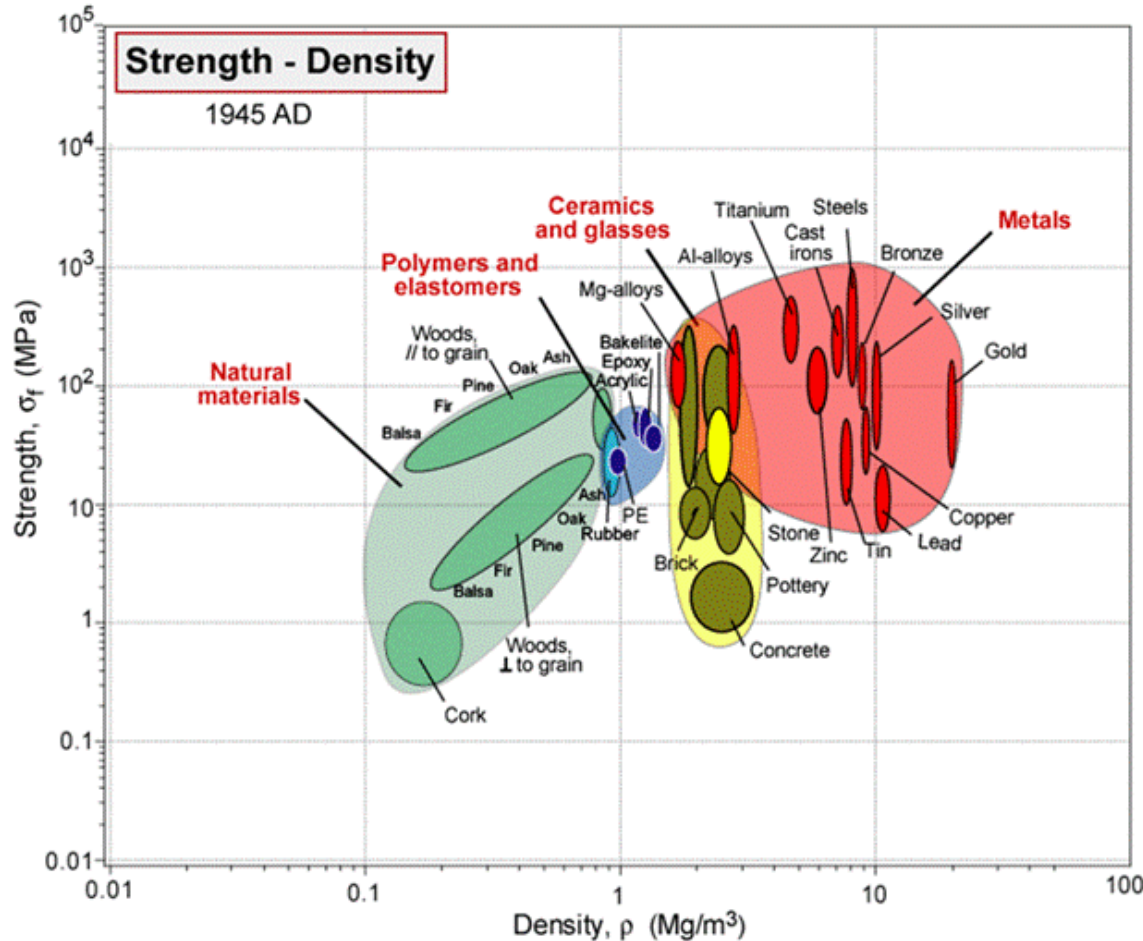
Medieval, south India

Evolution of Metals and alloys through history



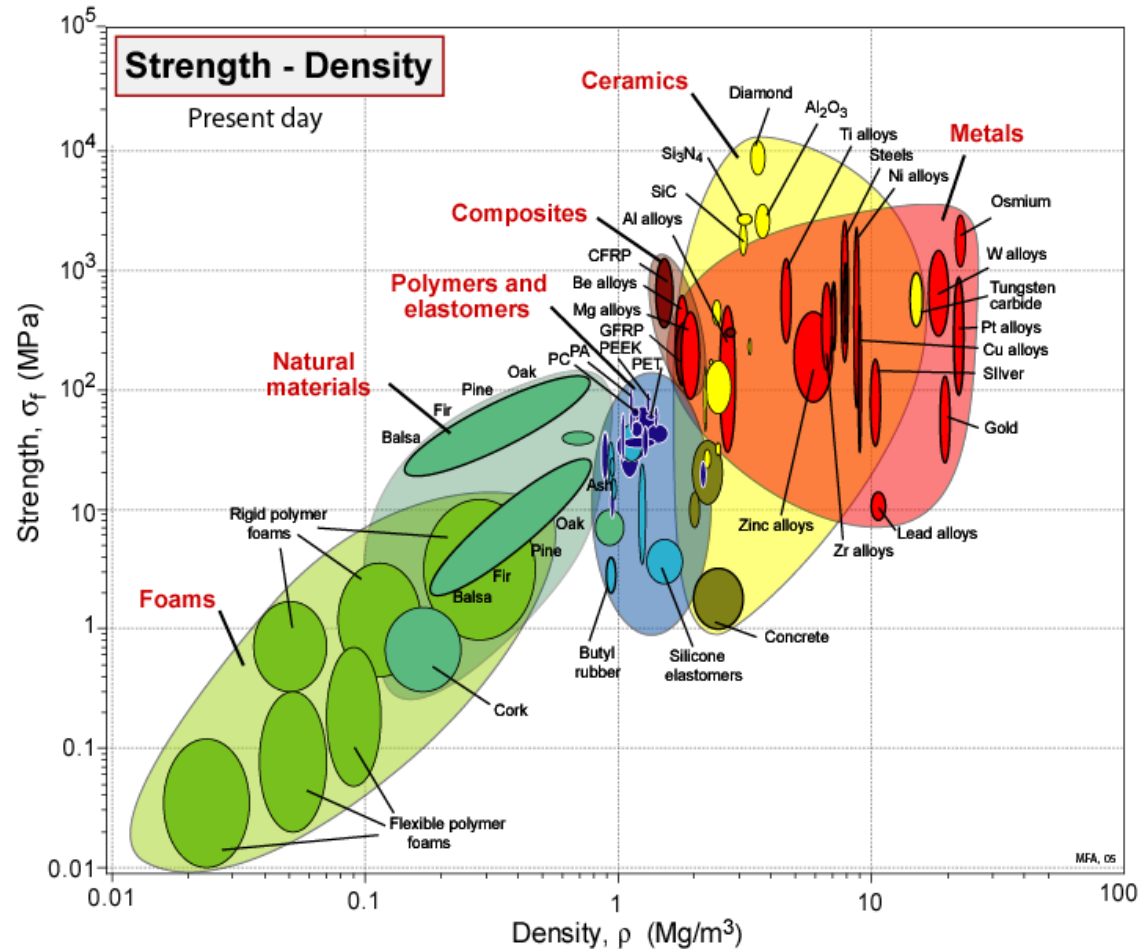
Fin de siècle

Evolution of Metals and alloys through history



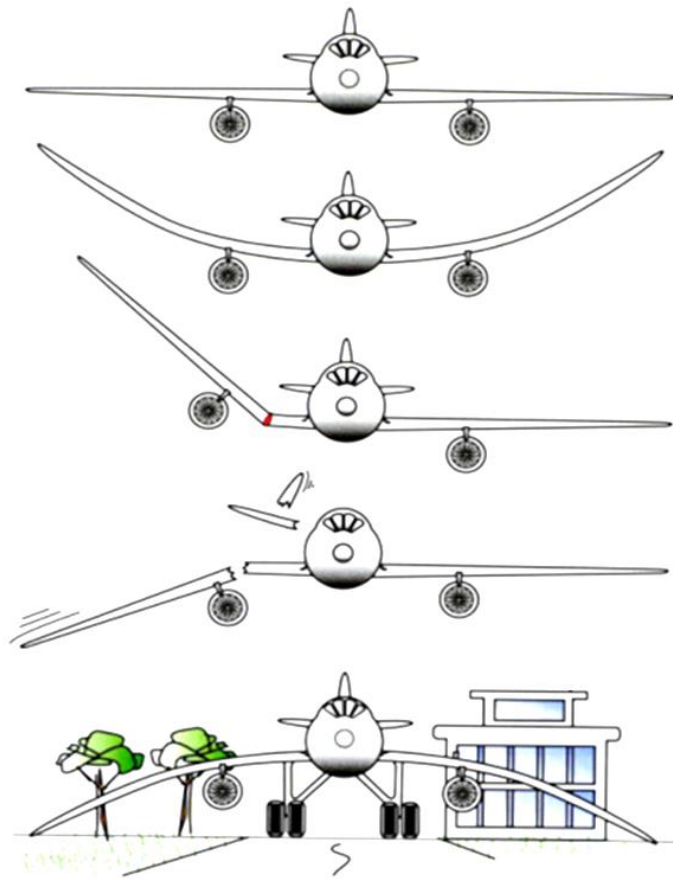
Mid-20th century

Evolution of Metals and alloys through history



21st century

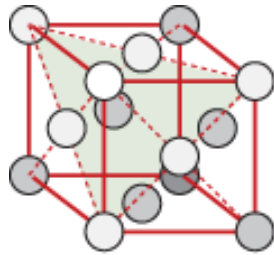
Material properties are important for performance



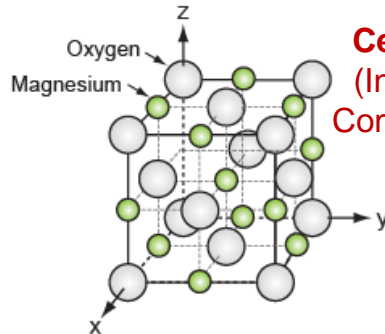
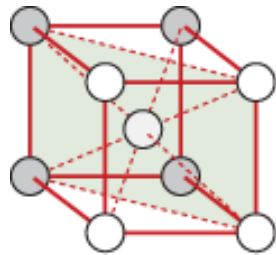
- ← **Stiff**
Strong
Tough } **All OK !**
Light
- ← **Not stiff enough (need bigger E)**
- ← **Not strong enough (need bigger σ_y)**
- ← **Not tough enough (need bigger K_{ic})**
- ← **Too heavy (need lower ρ)**

Structures of the materials influence properties

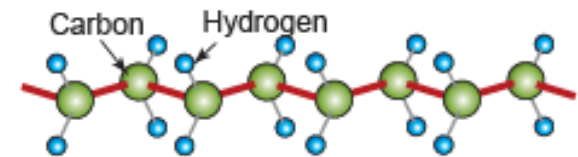
Metals
(most Elements)



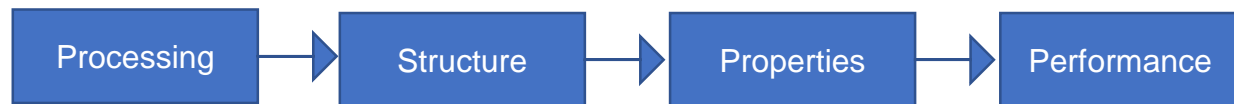
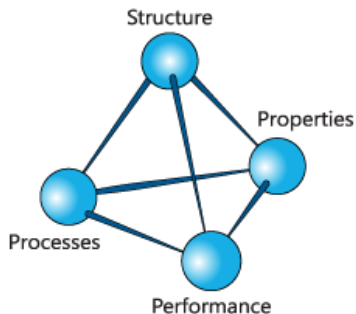
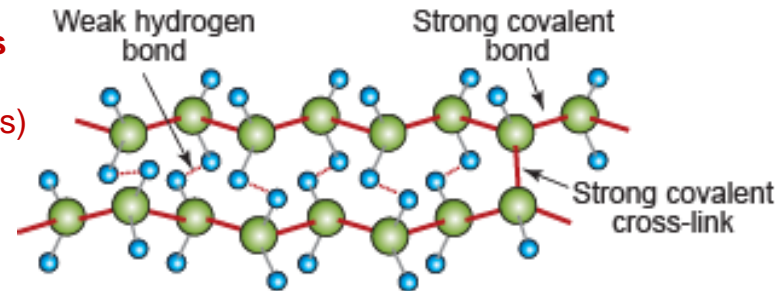
*Crystalline packing,
metallic bonding*



Ceramics
(Inorganic
Compounds)



Polymers
(Organic
Compounds)



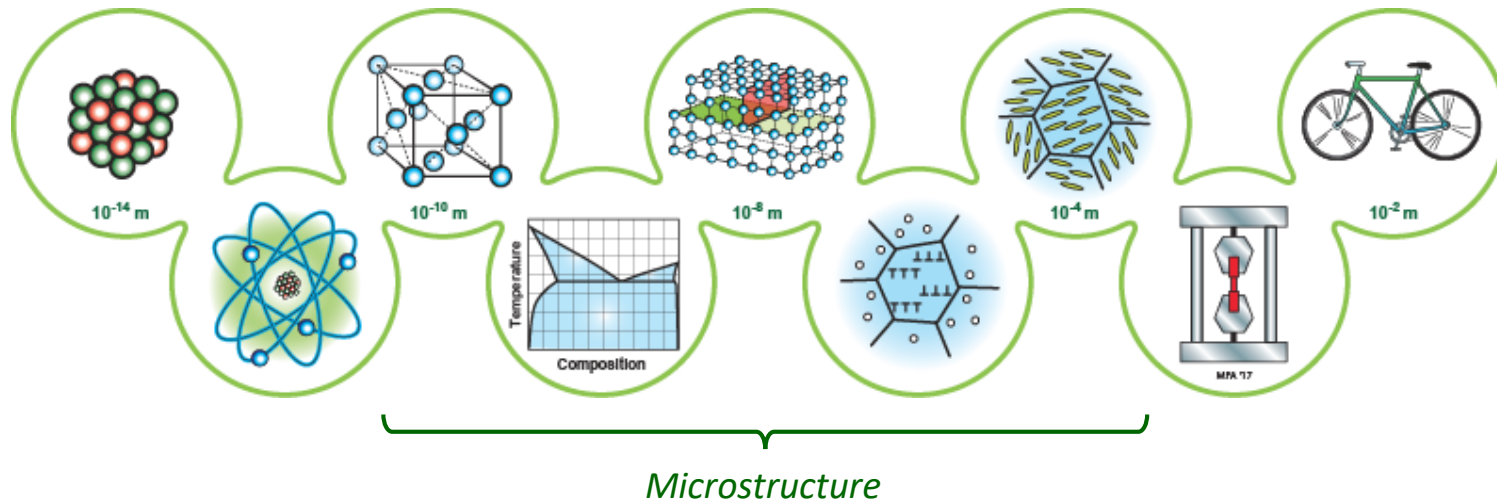
Some Structural Definitions

Most (but not all) solids are *crystalline*. The common engineering metals and ceramics are made up of many small crystals, or *grains*.

These are stuck together at *grain boundaries* to make *polycrystalline aggregates*.

The properties of the material - its strength, stiffness, toughness, conductivity and so forth - are strongly influenced by the underlying crystallinity.

Disordered, or non-crystalline, solids are called *amorphous*



Impacts of microstructure

Fused Silica Glass



- Highly resistant to temperature and thermal shock

- Chemical composition: SiO_2

How can these compositions be identical when the products and uses are so different?

Quartz



- Piezoelectric
- Helps keep time in watches

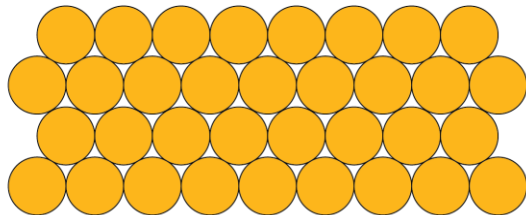
- Chemical composition: SiO_2

Crystalline vs. Amorphous

Crystalline Materials:

- A solid material characterized by a periodic, repeating, 3D arrangement of atoms, ions, or molecules
- Often opaque

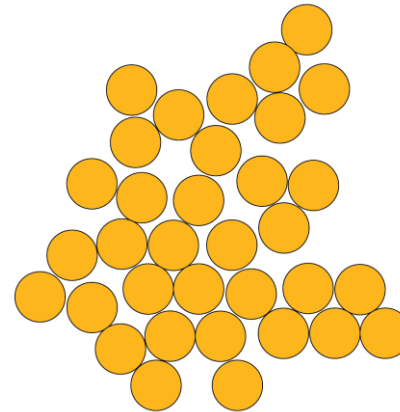
Example: Quartz, salt, aluminum



Amorphous Materials:

- A solid material that lacks a long-range crystalline order
- Often transparent

Example: Glass, some polymers



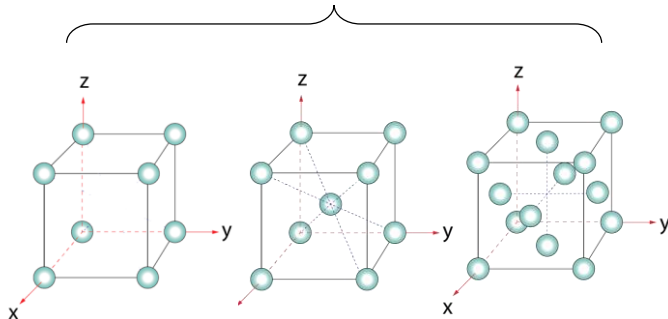
More Structural Definitions

- **DEF.** A *crystal* is a regularly-repeating pattern of atoms (our spheres) in 2 or 3 dimensions which can be extended, without change of pattern, indefinitely.
- **DEF.** The *unit cell* of a crystal structure is the unit of the structure, chosen so that it packs to fill space, and which, translated regularly, builds up the entire structure. The *primitive unit cell* is the smallest such cell.
- **DEF.** The *interstitial space* is the unit of space between packed atoms or molecules.
- **DEF.** We describe all crystals in terms of a periodic *lattice*, with an identical group of atoms attached to each lattice point.

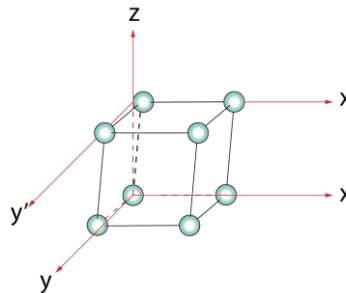
Unit Cells: the Basics of Crystals

There are seven
crystal systems:

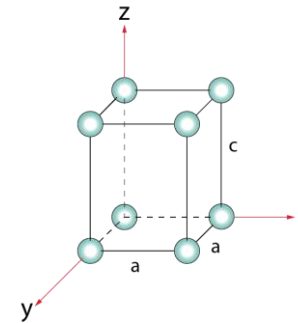
Cubic



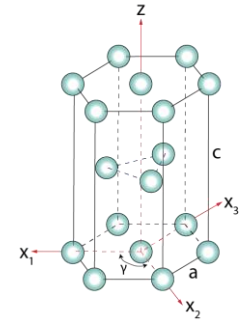
Rhombohedral



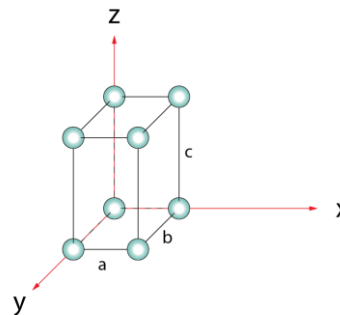
Tetragonal



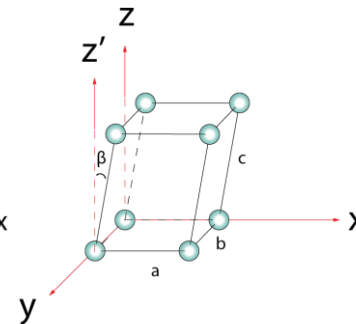
Hexagonal
Close-Packed



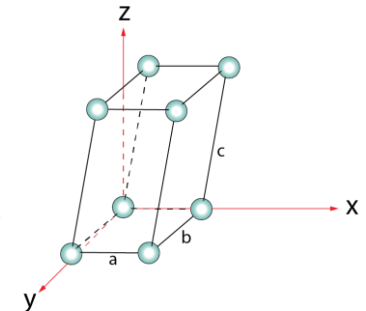
Orthorhombic



Monoclinic

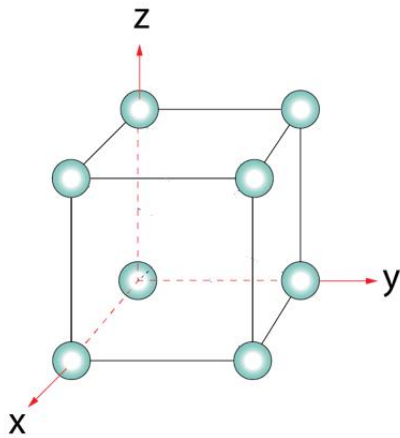


Triclinic

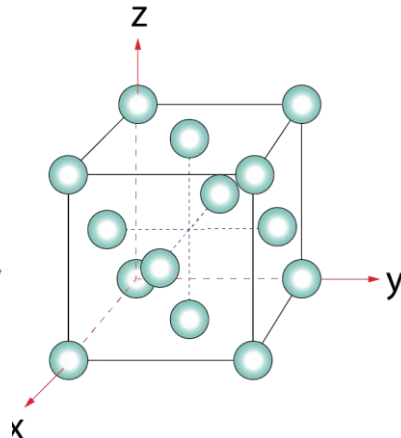


The smallest repeating unit within a crystal

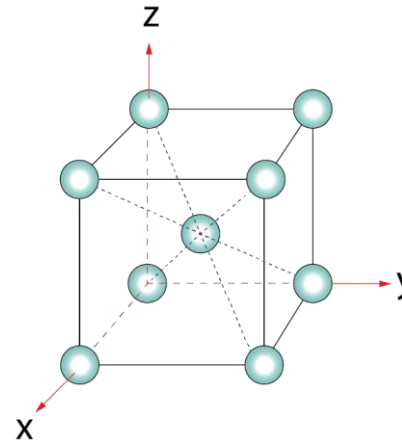
Important Unit Cells of Metals



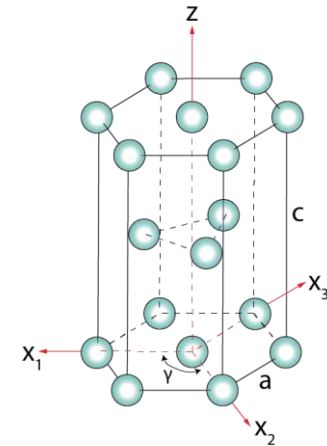
Simple Cubic (SC)



Face-Centered Cubic (FCC)



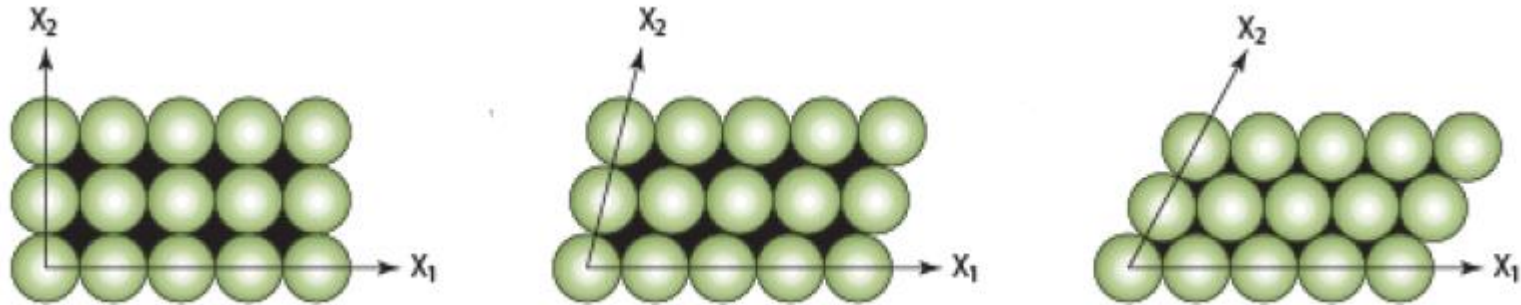
Body-Centered Cubic (BCC)



Hexagonal Close Packed (HCP)

The Close Packed Concept

Hexagonal arrangement of atoms in a plane is more efficient than Cubic – smaller interstitial holes



Close packed planes of atoms are important in deformation

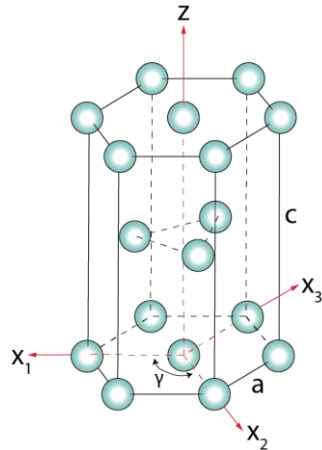
In 2 dimensions:

- Provides good conditions for “slipping”

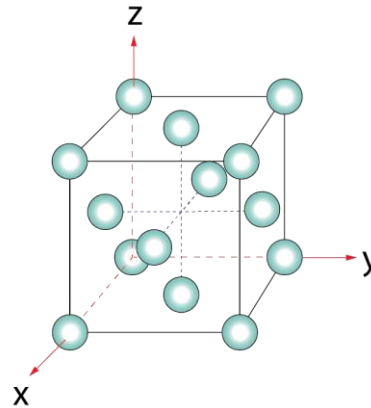
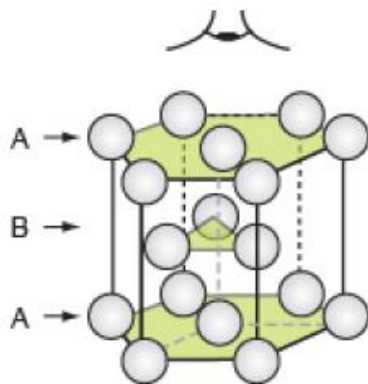
In 3 dimensions:

- Provides good directions for slipping – slip planes

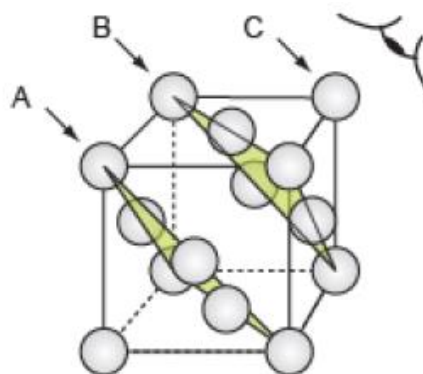
Close Packed Crystal Structures and Crystal Planes



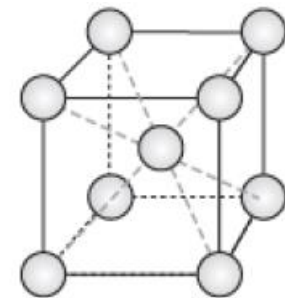
Hexagonal Close Packed (HCP)
Packing density: 74%



Face-Centered Cubic (FCC)
Packing density: 74%



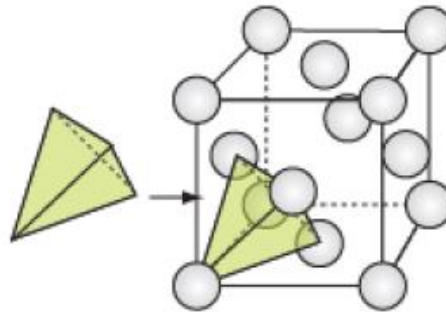
(No Close Packing in BCC)
Packing density: 68%



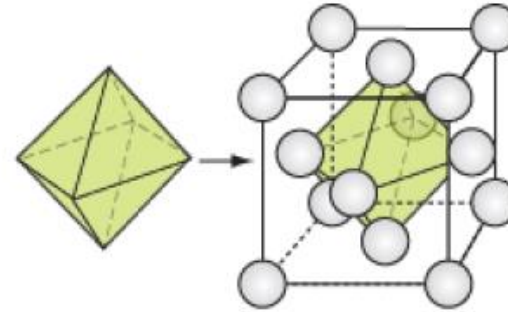
Quiz question

1. Which are the two common metallic crystal structures that contain close-packed planes?
 - a) BCC and FCC
 - b) HCP and SC
 - c) FCC and HCP
 - d) BCC and HCP

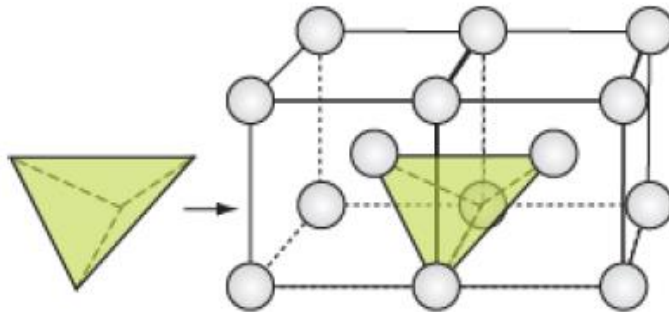
Interstitial holes



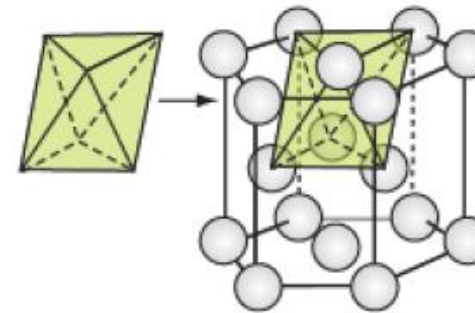
(a) FCC tetrahedral hole



(b) FCC octahedral hole



(c) BCC tetrahedral hole



(d) HCP octahedral hole

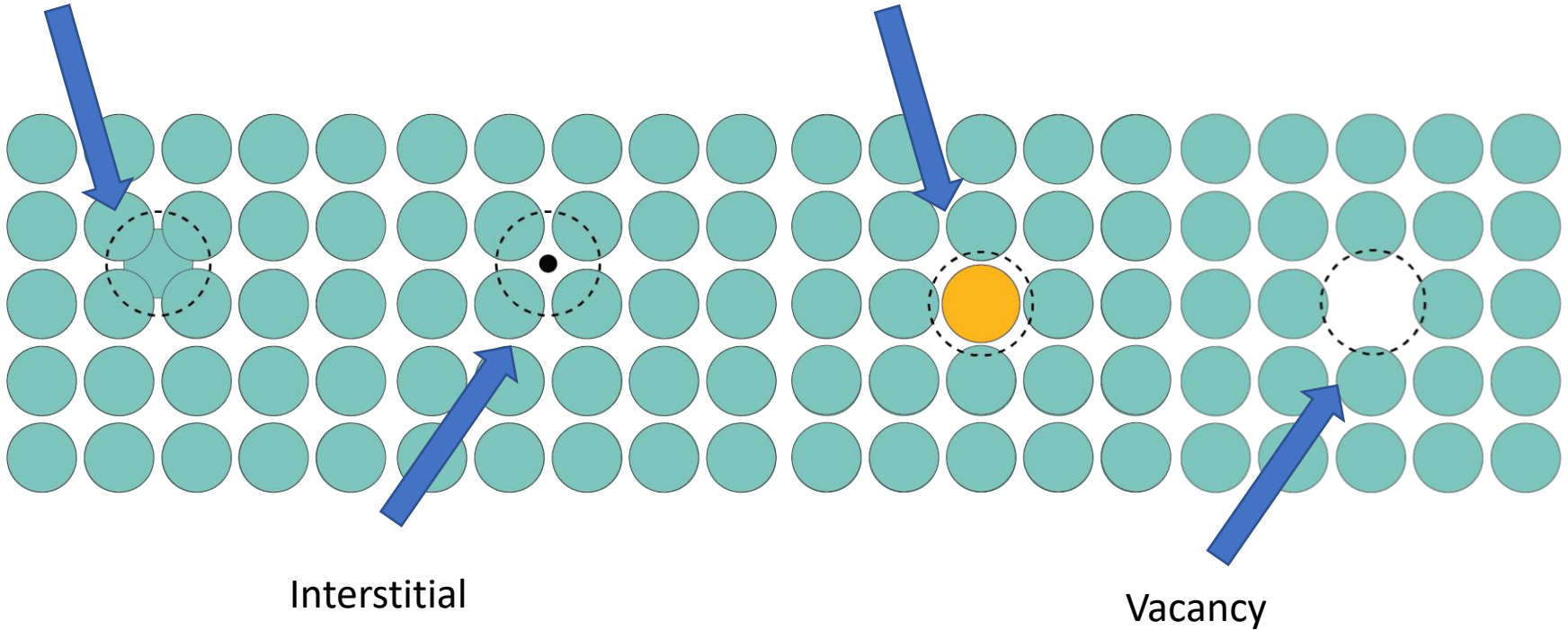
Quiz question

2. Which statement is true about unit cells and interstitial holes, relevant for impurity defects?
- a) The tetrahedral holes in BCC and FCC have the same size
 - b) The octahedral hole of FCC is larger than the tetrahedral hole of BCC
 - c) The octahedral hole of HCP is larger than the octahedral hole of FCC
 - d) Octahedral and tetrahedral holes all have the same size in BCC, FCC and HCP structures.

Point Defects

Self-interstitial

Substitutional

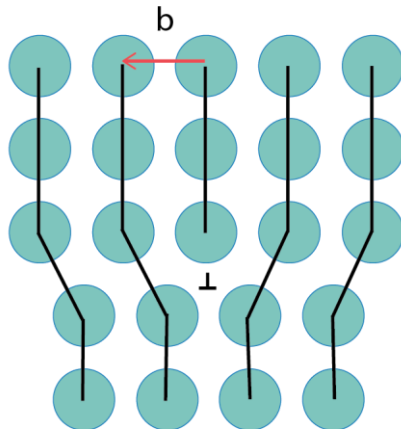


Linear Defects: Dislocations

Type of dislocation is defined by the orientation and magnitude of the lattice distortion or the so-called Burger's Vector, b

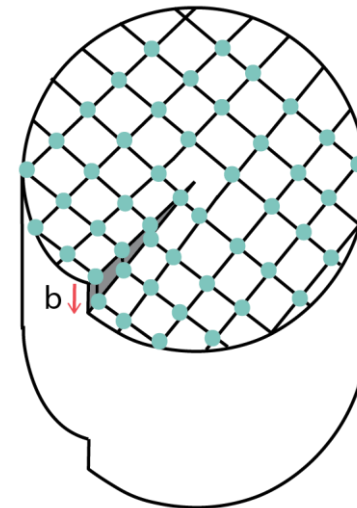
Edge Dislocation

$b \perp$ to the dislocation line

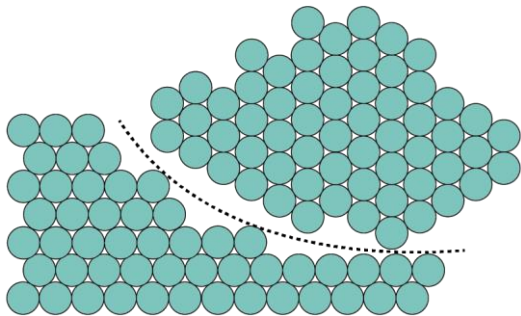


Screw Dislocation

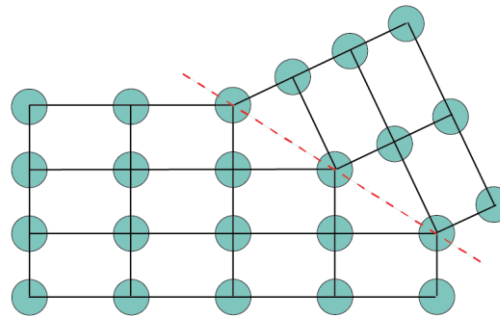
$b \parallel$ to the dislocation line



Planar Defects

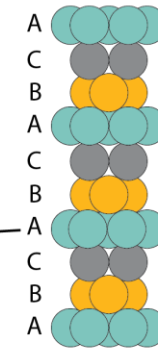
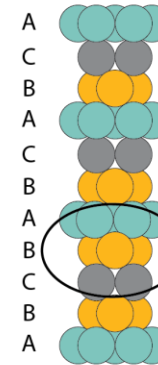


Grain Boundaries

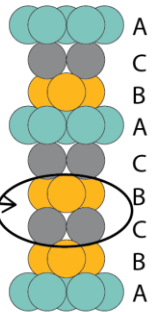


Twin Boundaries

Extrinsic

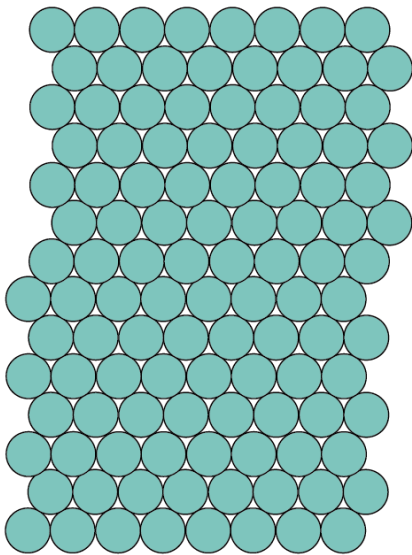


Intrinsic

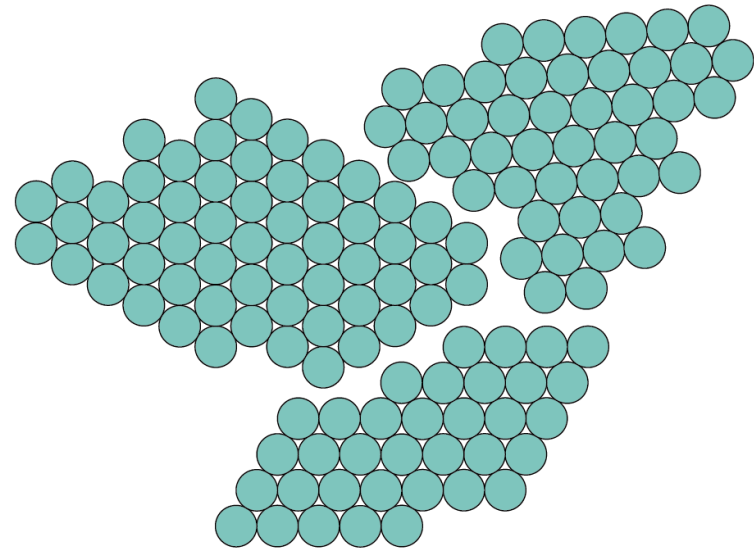


Stacking Faults

Single vs. Polycrystalline



Uniform crystal orientations throughout the whole material



Segments of different crystal orientations throughout the whole material

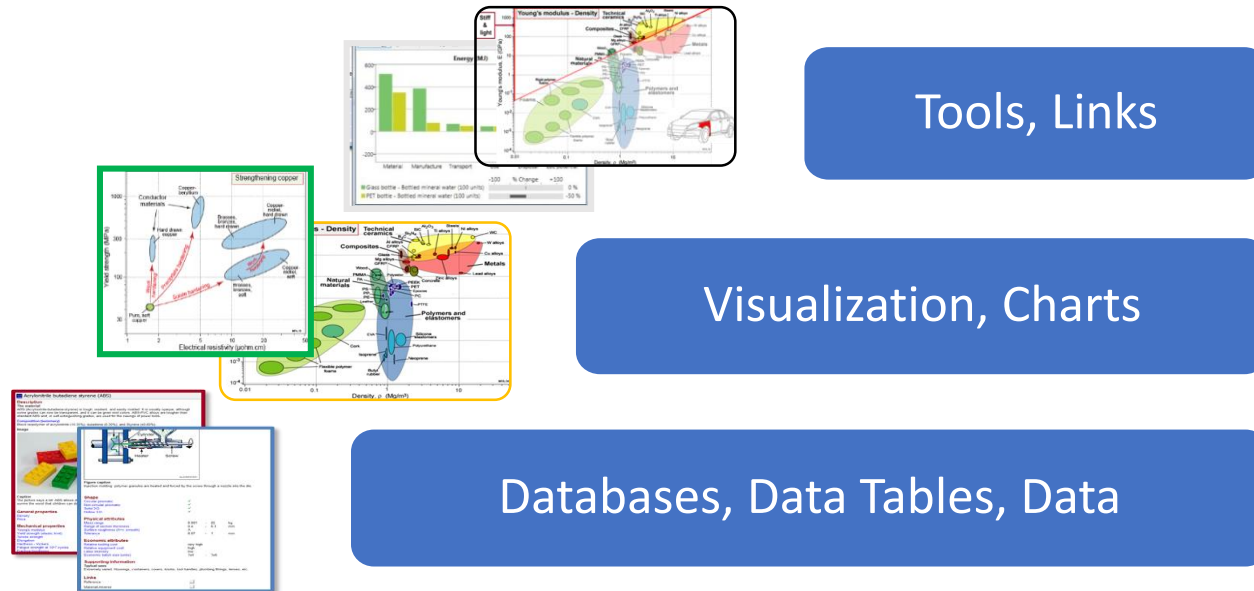
Why do we care about single crystal?

Jet engine turbine blades are grown as single crystals for improved mechanical properties at extreme high temperatures

Otherwise, the blades would droop!



A brief introduction to GRANTA EduPack 2020



- Life-cycle and circularity aspects through the ***Eco Audit tool***
- Create hybrids and estimate properties with the ***Synthesizer tool***

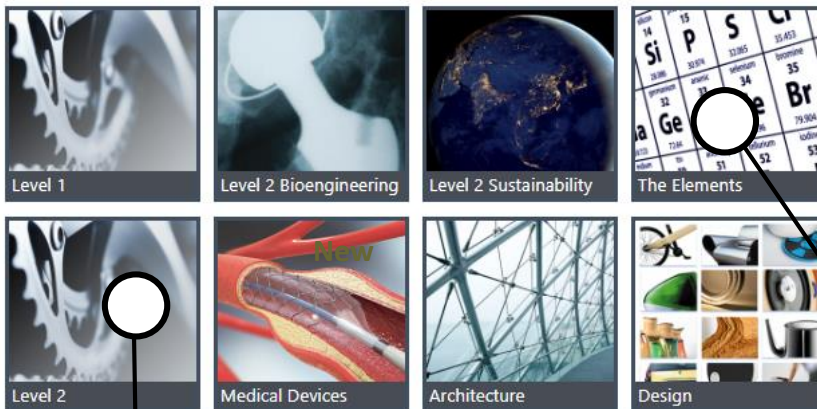
Licensing questions: Alex Cazacu <Alex.Cazacu@ansys.com>

GRANTA EduPack 2020

Databases

🎥 quick start ★ what's new + add database 📄 extra databases

Introductory



Level 2, general

- **1st-3rd year** students of Engineering, Materials Science and Design
- **100 materials, 116 processes**

Advanced



Level 3, general

- **3rd-4th year, masters and research**
- **4169 materials, 247 processes**

The Elements Database

- Schools-University students
- **149 records, periodic table**

Any Questions ???